# **Meeting Room Rental Agreement**

(For Exhibitors with exhibit space of 400 sq. ft. or more.)

### **MEETING ROOM RESERVATION SELECTION**

I would like to reserve the following meeting room days and times:

#### **Full Day**

(INDA Members: \$1,	200   Non-members: \$1,500)	(Please print)
O Monday O Wednesday		Company
Half Day (INDA Members: \$600   Non-members: \$750)		Booth number
O Monday AM O Tuesday AM	O Monday PM O Tuesday PM	Total square feet of booth space
O Wednesday AM O Thursday AM	O Wednesday PM O Thursday PM	Contact person
INDA Members: # Full Days @ \$1,200 each = \$		Street address
# Half Days @ \$600 each = \$		City
Non-members: # Full Days @	\$1,500 each = \$	State/Province
# Half Days @	\$750 each = \$	Zip/Postal code
<b>Total Due</b> = \$ Largest number of people expected at one time		Country
Preferred room set-up (please provide by January 15, 2019)*		T:
O Conference Style O Classroom	O U-Shape O Reception	Mobile:
	O Theater Style	Email:

\* Changes after January 15, 2019 will incur a \$250 fee.

#### **CORPORATE LOGO RECOGNITION ON SIGNAGE**

I agree to provide my corporate logo in an .eps file format to Lori Reynolds via email at *lreynolds@inda.org* within five business days of signing the Meeting Room Rental Agreement. If my corporate logo changes, I will notify Lori Reynolds and send the new corporate logo in an .eps file format.

Due to the production time of certain items, if a graphic change occurs, it is not guaranteed that the item can be printed with the new graphic. Please confirm the production times of each individual item for any changes.

\* Signage at the venue may not be available for those reserving a meeting room after January 15, 2019.



#### **PAYMENT SCHEDULE**

Full payment must accompany this signed agreement. Without full payment, the meeting room may be released, reassigned, and this Meeting Room Rental Agreement will be voided.

#### **PAYMENT METHOD**

O American Express	O MasterCard	O Visa C	<ul> <li>Check / Money Order (in U.S. funds drawn on U.S. Bank. Check should made payable to INDA and reference IDEA19 Meeting Room)</li> </ul>	be
Wire Transfer	in US dollars. F	Please contact	Tracie Leatham, tleatham@inda.org, for wire transfer detai	ls.
Total Enclosed \$	Card #		Expiration Date(Month/yea	ar)
Cardholder's Name	(Please print)		Cardholder's Signature	

### **AUTHORIZATION**

By signing this agreement, I confirm that I have read the above guidelines, and will abide by these terms and conditions. A Meeting Room Rental Agreement must be signed in order to confirm a reservation.

Name	Authorized Signature
(Please print)	
Date	Business Title

### **CONFIRMATION**

You will receive confirmation and the meeting room name once this agreement and payment are received. Agreements are subject to availability and are filled on a first-come, first-served basis.

### **CANCELLATION POLICY**

Refunds due to meeting room cancellations will not be granted. Exhibitors will be obligated to pay any outstanding balance due on meeting room rental fees as outlined in the Meeting Room Rental Agreement.

### **RETURN APPLICATION TO:**

#### **IDEA19 - Meeting Room Rentals**

Fax in the U.S.A.:	1 866 770 3291
International Fax:	+1 919 459 3701
Mail to:	PO Box 1288, Cary, NC 27512-1288, USA
Email:	lreynolds@inda.org
T:	+1 919 459 3716

## QUESTIONS? Please Contact

Lori Reynolds lreynolds@inda.org T: +1 919 459 3716



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